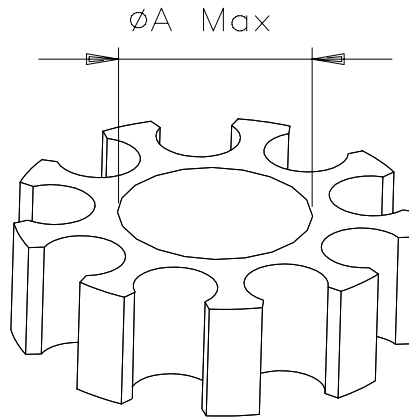


## SPECIFICATION CONTROL DRAWING



### PART NUMBERING

HEX-S-Ax-xx-1

└─ Drilled Stars (Size 15 to 25 only)

HEX-S-Ax-xx

└─ HEXASHIELD\* size (11 to 25)

└─ PLATING:

B: Olive drab cadmium in accordance with QQP-P-416 over a suitable underplate to withstand 500 hours salt spray test.

C: Electroless nickel conforming to MIL-C-26074, Class 3, Grade B.

### MATERIAL

-Aluminum Alloy

### APPLICATION

-These stars are designed to be mounted in hexashield\* adaptors. They are available in drilled or undrilled version.

Size of HEXASHIELD*	$\phi A \text{ MAX}$	No. of Cavities
11	-	2
13	-	3
15	3	5
17	6	6
19	9	7
21	12	9
23	15	10
25	18	12

\* A trademark of Raychem Corporation.

<b>Raychem</b>		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: <b>Drilled or Undrilled Stars for HexaShield Adaptors</b>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO. <b>HEX-S-AX-XX/HEX-S-AX-XX-1</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: <b>D980702</b>		REPLACES: <b>1r920607</b>	
DRAWN BY: <b>M. FORONDA</b>	DATE: <b>03/13 /98</b>	REV. <b>A</b>	DOC ISSUE: <b>1</b>	SCALE: <b>None</b>	SIZE: <b>A</b>	SHEET: <b>1 of 1</b>	

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