

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART							
					CONVERT TO	PART NUMBERS REQUIRED						
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	2151753-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	-	8-2151753-5	1901094-3	-	2168400-6 (QUANTITY 2)	
					SMART APPLICATOR	2161326-1	-	8-2151753-4	-	-		
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-	
2151753-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151753-5	1901094-3	-	2168400-6 (QUANTITY 2)		
				SMART APPLICATOR	2161326-1	-	8-2151753-4	-	-			
				MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-		
2151753-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SERVO LATCH PLATE	2119951-1	-	8-2151753-5	1901094-3	-	-		
				SMART APPLICATOR	2161326-1	-	8-2151753-4	-	-			
				MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-		
2151753-6	C	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1		
				-	-	-	-	-	-			
				-	-	-	-	-	-			
2151753-7	C	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-		
				-	-	-	-	-	-			
7-2151753-7	A		CRIMP TOOLING KIT	-	-	-	-	-	-	-		

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.58 mm [.062]	F
INSUL	2.03 mm [.080]	F

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION

TERMINAL NAME: PIN RECEPTACLE, .030 DIA.

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.17-3.43 mm [.125-.135 IN]	Ø1.22-1.80 mm [.048-.071 IN]

TERMINAL APPLICATION SPECIFICATION 114-2083

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1742980-1	60348-4	60373-4	42428-5
42428-6	42428-8	-	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG	1.17 +/- 0.05 [0.046 +/- 0.002]	9.2
22 AWG	1.09 +/- 0.05 [0.043 +/- 0.002]	10.0
24 AWG	1.02 +/- 0.05 [0.040 +/- 0.002]	10.7

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 - MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151753-4
 - PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151753-4
 - SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151753-5
 - SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151753-6
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ITEM NO	DESCRIPTION	ITEM NO
260	APPLICATOR SHIM PACK	260
252	O-RING, .676 ID, .070 DIA. MAT.	252
250	PUSH ROD, AIR FEED	250
249	BUSHING, FLANGED	249
248	FEED CAM, AIR FEED	248
-77	PART NO	DESCRIPTION

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	#	DATE	BY	APPROV
			B	ECR-14-011594	31JUL2014	RK GB
			C	ECR-17-000578	13JAN2017	TB GB

#	DATE	DESCRIPTION	BY	APPROV
- 1 - 1 1 1	2119798-1	DETENT PIN	-	247
- 1 - 1 1 1	1-22279-3	SPRING, COMPRESSION	-	246
- - 1 - - -	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	-	245
- 1 1 1 1 1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	-	244
- 1 1 1 1 1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	-	243
- 1 1 1 1 1	2119083-1	RETAINER, INSULATION DIAL	-	242
- 1 1 1 1 1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	-	241
- - 2 2 - -	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	-	240
- - - - - 1	2119580-1	MECHANICAL FEED ASSEMBLY	-	239
- - - - - 1	2063440-1	AIR FEED MODULE	-	238
- - 1 1 - -	2119740-2	TAG, IDENTIFICATION	-	213
- - 1 1 - -	1901094-3	SPACER, FEEDER	-	198
- 1 1 1 1 1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	-	177
- 1 1 1 1 1	8-22280-7	SPRING, COMPRESSION	-	176
- 1 1 1 1 1	1752353-2	GUIDE PIN, HOLDDOWN	-	175
- 1 1 1 1 1	1901680-2	GUIDE PIN, HOLDDOWN	-	174
- - - - - 2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	-	172
- 1 1 1 1 1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	-	166
- REF REF REF REF REF	994970-2	COUNTER, MAGNETIC	-	164
- - - - - 1	240638-1	SPRING, FEED FINGER	-	163
- - - - - 1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	-	137
- - - - - 1	2119799-1	HOLDER, FEED FINGER, AF	-	136
- - REF REF - -	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	-	135
- - 1 1 - -	1633743-1	SERVO FEED LATCH ASM	-	133
- 1 1 1 1 1	1-18028-2	WASHER, FLAT, REG M4	-	119
- - REF REF - -	2119944-1	FEED FINGER ASSEMBLY, SF	-	117
- 1 1 1 1 1	455888-4	SPACER, CRIMPER	-	82
- 1 1 1 1 1	2119956-1	DOCUMENTATION PACKAGE	-	71
- 1 - - - 1 1	2119740-1	TAG, IDENTIFICATION	-	67
- 2 2 2 2 2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	-	66
- 1 - - 1 1 1	2119793-1	LIMITER, ADJUSTMENT BOLT	-	63
- 3 - 3 3 3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	-	62
- 1 1 1 1 1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	-	60
- - - - - 1 1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	-	59
- - - - - 1 1	1338685-1	PAWL, FEED	-	56
- 2 2 2 2 2	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	-	54
- 1 1 1 1 1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	-	52
- 1 1 1 1 1	1901681-1	HOLDDOWN, TERMINAL	-	51
- 1 1 1 1 1	1-1752354-5	STANDOFF, HOLD-DOWN	-	50
- - - - - 1 2	18023-9	SCR, SKT HD CAP M4 X 6.0	-	49
- - - - - 1	2119652-1	FEED CAM, PRE FEED	-	48
- - - - - 1	2119653-1	FEED CAM, POST FEED	-	47
- 1 1 1 1 1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	-	46
- 1 - - 1 1 1	2119370-1	RAM, AMP STYLE, SIDE FEED	-	44
- 1 1 1 1 1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	-	41
- 1 - - 1 1 1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	-	40
- 1 - - 1 1 1	2119957-1	APPLICATOR SHIM PACK	-	39
- 1 1 1 1 1	1-2119644-2	RAM WASHER, PRECISION	-	38
- 1 1 1 1 1	2119085-1	FA HEAD, ATLANTIC STYLE	-	37
- 1 - - 1 1 1	2119092-1	BOLT, ADJUSTMENT	-	35
- 1 1 1 1 1	3-1752356-4	SUPPORT, TERMINAL	-	34
- 2 2 2 2 2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	-	33
- 1 1 1 1 1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	-	32
- 1 1 1 1 1	1320908-3	SPACER, STRIP GUIDE	-	30
- 1 1 1 1 1	2119959-1	ASSEMBLY, STRIP GUIDE	-	29
- 1 1 1 1 1	1-455888-0	SPACER, CRIMPER	-	28
- 1 1 1 1 1	1320928-2	STRIP GUIDE	-	24
- 1 1 1 1 1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	-	21
- 1 1 1 1 1	1-18028-2	WASHER, FLAT, REG M4	-	20
- 1 1 1 1 1	2119533-1	STRIPPER, SIDE FEED	-	19
- 1 1 1 1 1	2119806-1	INSERT, SHEAR	-	13
- 1 1 1 1 1	3-22280-3	SPRING, COMPRESSION	-	12
- 1 1 1 1 1	1-356885-4	STOP, SHEAR	-	11
- 1 1 1 1 1	2119805-1	SHEAR HOLDER, FRONT	-	10
- 1 1 1 1 1	454276-5	FLOATING SHEAR, FRONT	-	9
- 1 1 1 1 1	2-1633927-1	ANVIL, COMBINATION	-	8
- - - - -	-	-	-	7
- - - - -	-	-	-	6
- 1 1 1 1 1	2119757-4	DEPRESSOR, SHEAR	-	5
- 1 1 1 1 1	3-238011-3	BLOCK, CRIMPER SPACER	-	4
- 1 1 1 1 1	5-1633961-6	CRIMPER, INSULATION F PREMIUM	-	3
- - - - -	-	-	-	2
- - - - -	-	-	-	1
- 1 1 1 1 1	1-456403-6	CRIMPER, WIRE PREMIUM	-	1
-77 -7 -6 -5 -2 -1	PART NO	DESCRIPTION		ITEM NO

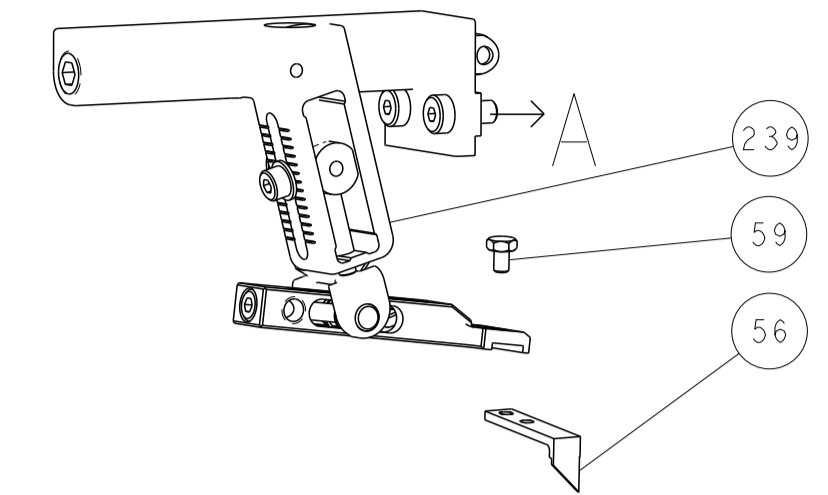
STC TE Connectivity
Harrisburg, PA 17105-3608

Customer Accessible Production Drawing

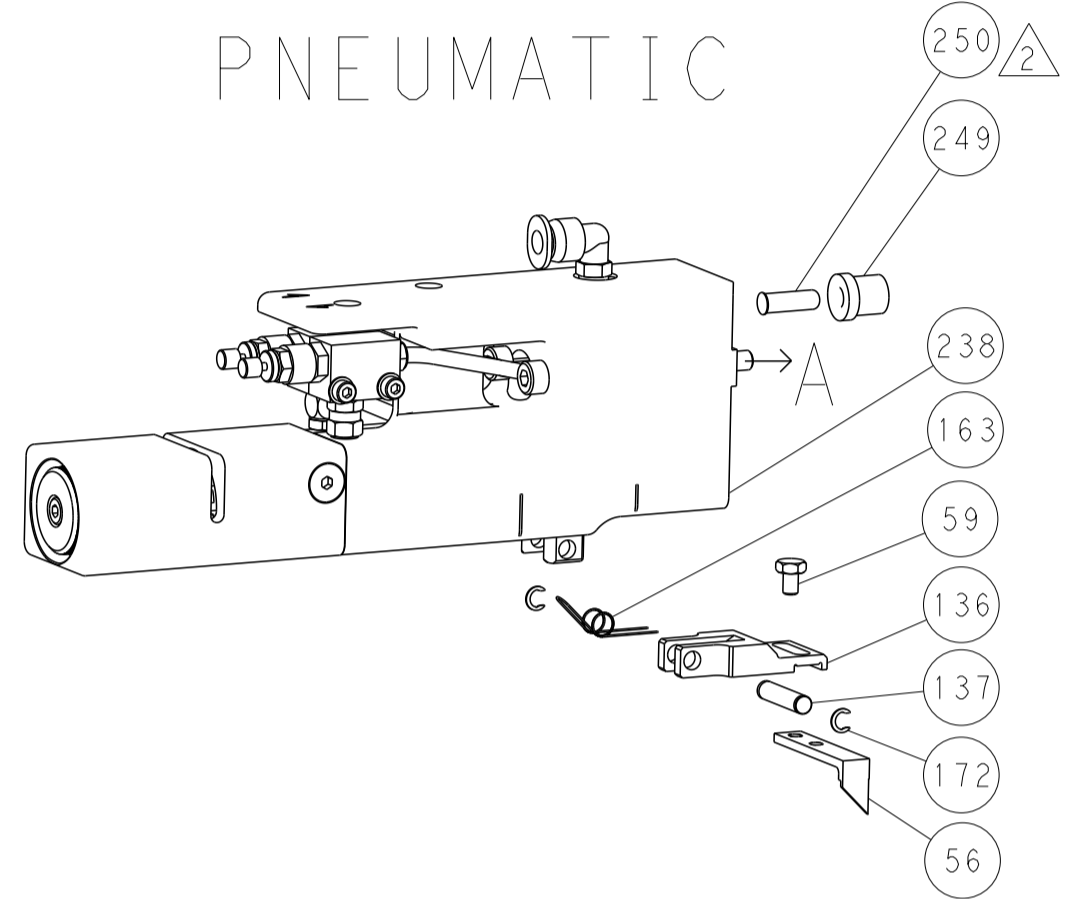
Customer Accessible Production Drawing SCALE 1:2 SHEET 1 OF 4 REV C

LOC		DIST		REVISIONS			
A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

FEED TYPE MECHANICAL



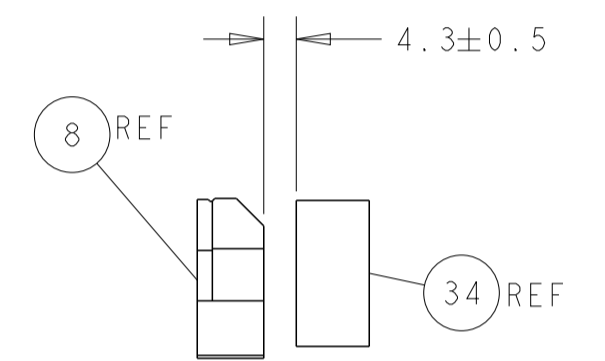
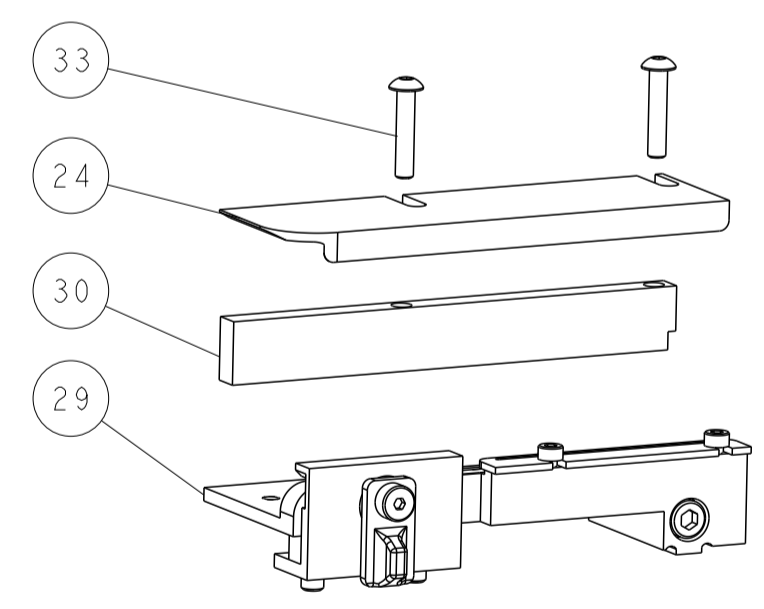
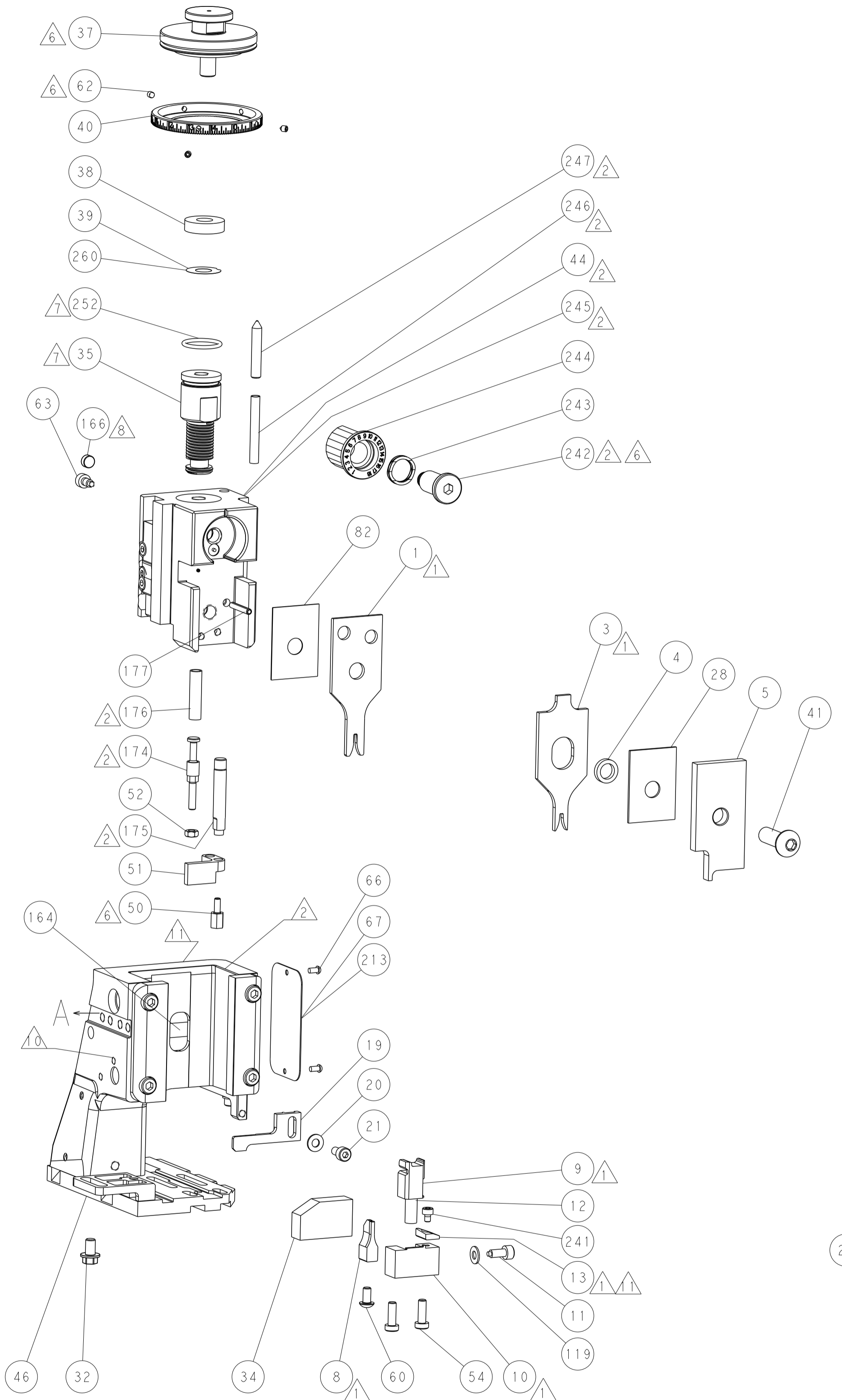
PNEUMATIC



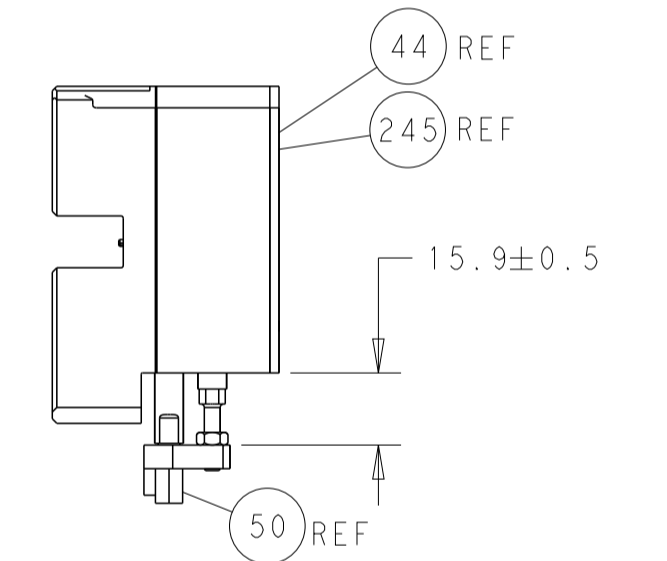
SERVO LATCH PLATE



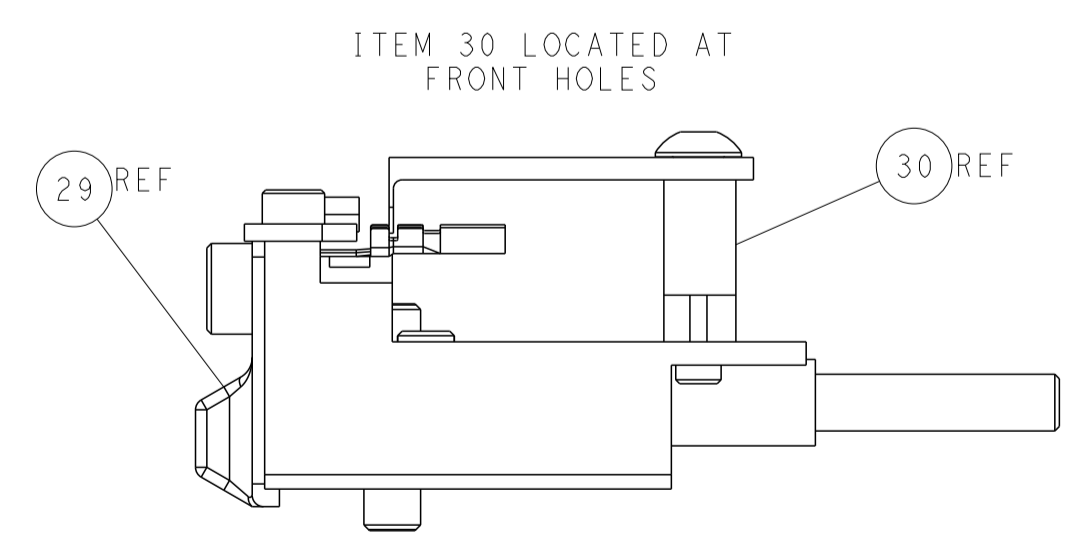
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: HOFFNER 30AUG2012		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	Harrisburg, PA 17105-3608	
MATERIAL:		FINISH:		APVD: T. ELBIN 31AUG2012		NAME: Ocean Side Feed Applicator	
Customer Accessible Production Drawing		SCALE: 1:2		SHEET: 2 of 4		REV: C	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151753-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151753-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151753-4	-	-	-
	2-2151753-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151753-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151753-4	-	-	-
	2-2151753-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2151753-7	C	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151753-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP SIZE	TYPE	
WIRE 1.58 mm [.062]	F	
INSUL 2.03 mm [.080]	F	
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: PIN RECEPTACLE, .030 DIA.			
WIRE STRIP LENGTH 3.17-3.43 mm [1.25-.135 IN]		INSULATION DIAMETER RANGE Ø1.22-1.80 mm [.048-.071 IN]	
TERMINAL APPLICATION SPECIFICATION 114-2083	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1742980-1	60348-4	60373-4	42428-5
42428-6	42428-8		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG	1.17+/-0.05 [1.046+/-0.002]	9.2
22 AWG	1.09+/-0.05 [1.043+/-0.002]	10.0
24 AWG	1.02+/-0.05 [1.040+/-0.002]	10.7

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151753-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151753-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151753-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	1803259-1	BUSHING, FLANGED	249
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

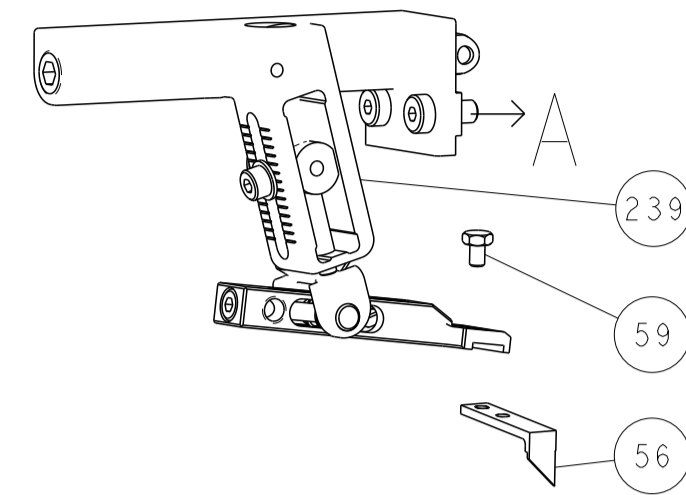
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1-1752354-5	STANDOFF, HOLD-DOWN	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	3-1752356-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
-	1	1	1	1	2-1633927-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	3-238011-3	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	5-1633961-6	CRIMPER, INSULATION F PREMIUM	3
-	-	-	-	-	-	-	2
-	1	1	1	1	1-456403-6	CRIMPER, WIRE PREMIUM	1

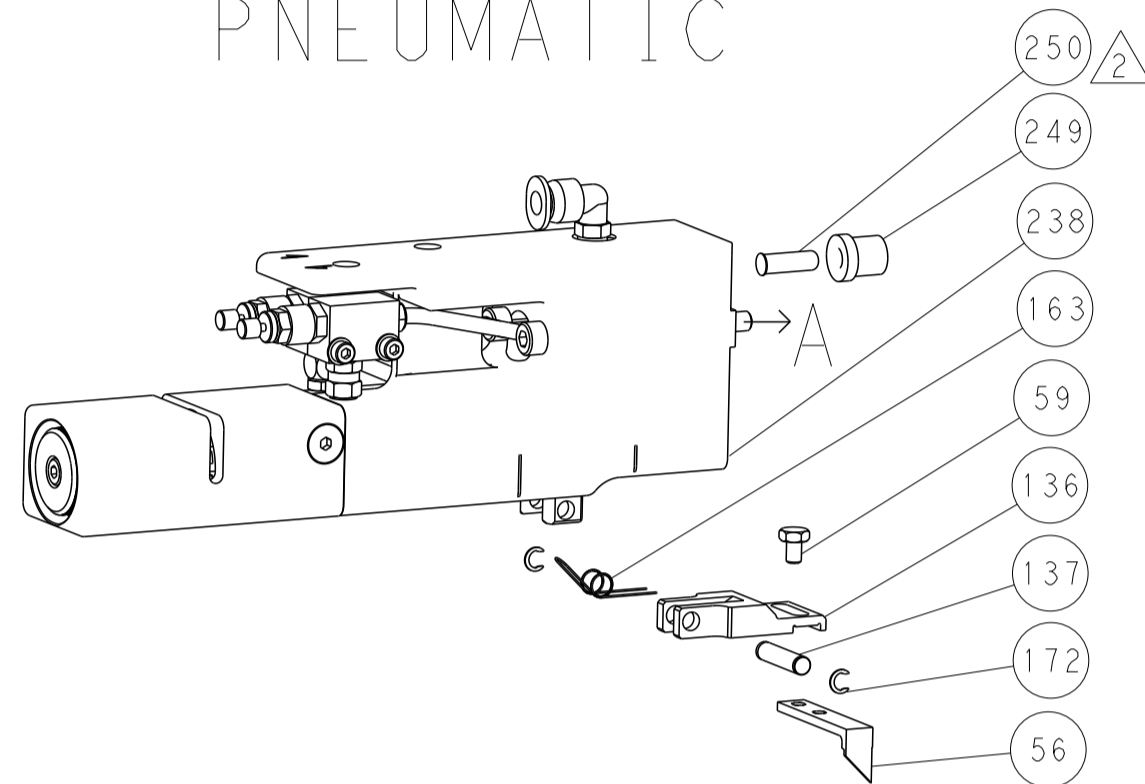
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO		RESTRICTED TO	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	ANGLES ±
							FINISH
MATERIAL		WEIGHT		SCALE		SHEET	REV
				1:2		3 OF 4	C

LOC	DIST	REVISIONS					
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

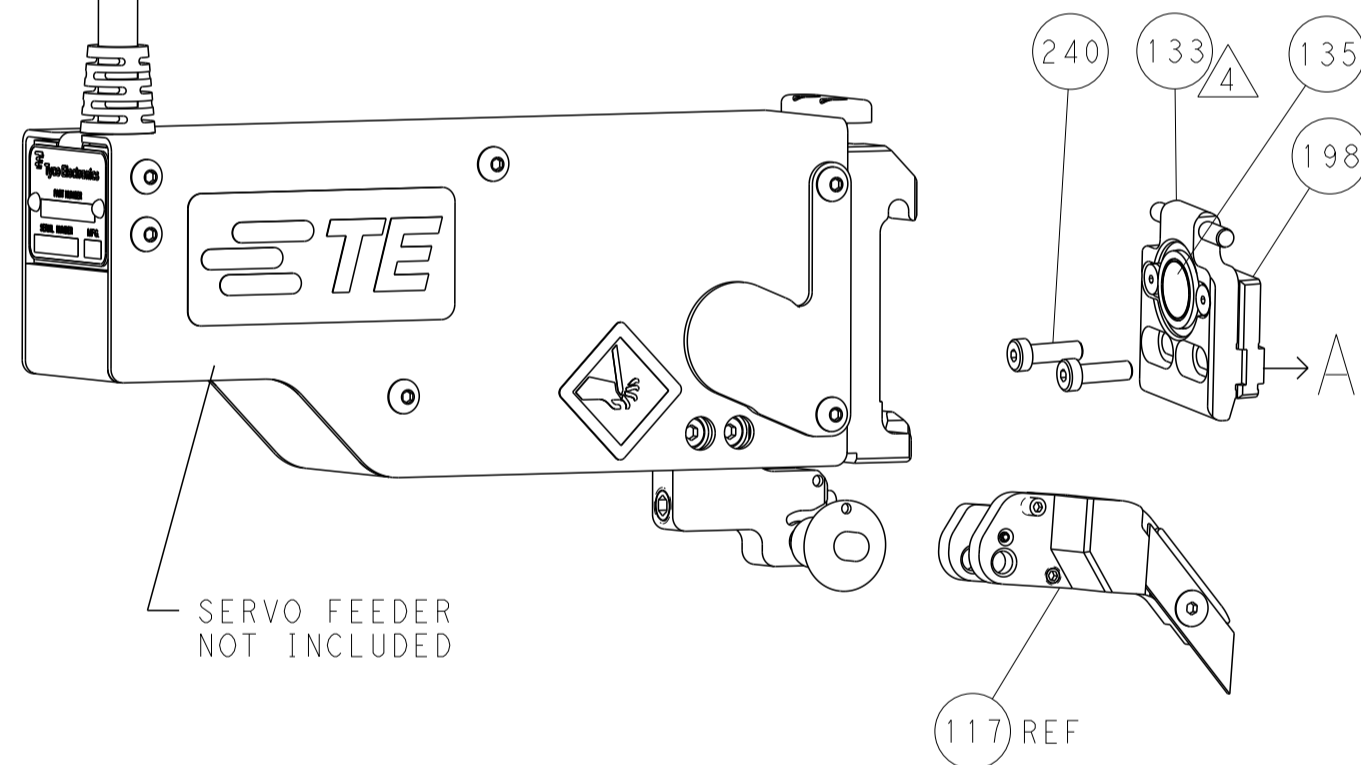
FEED TYPE MECHANICAL



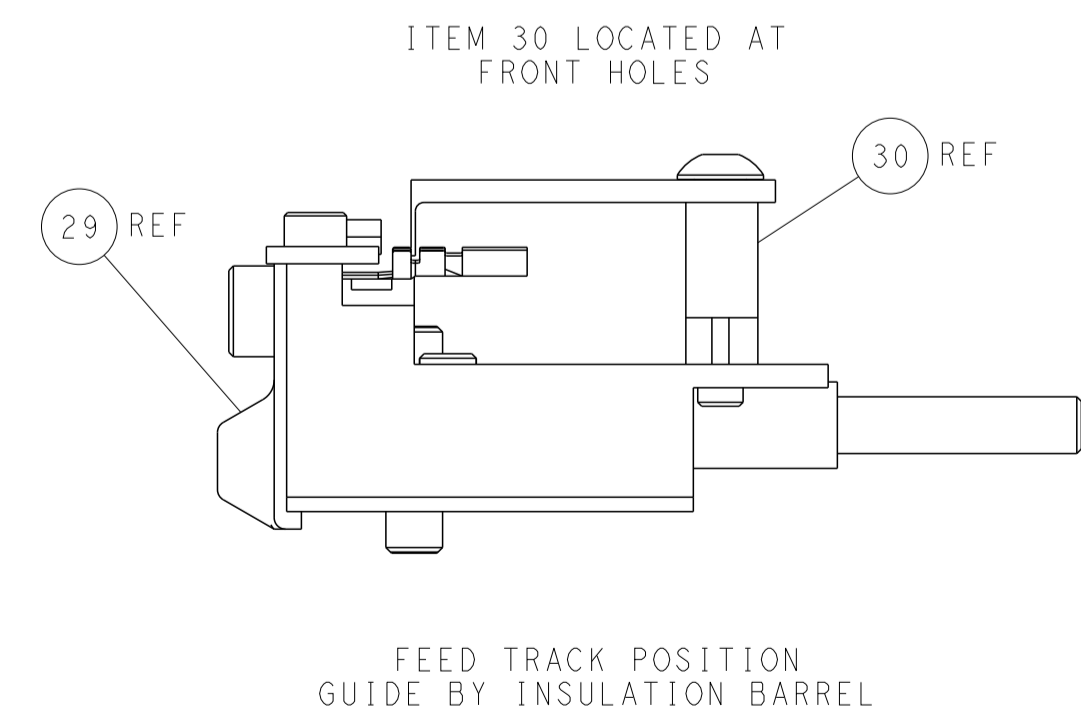
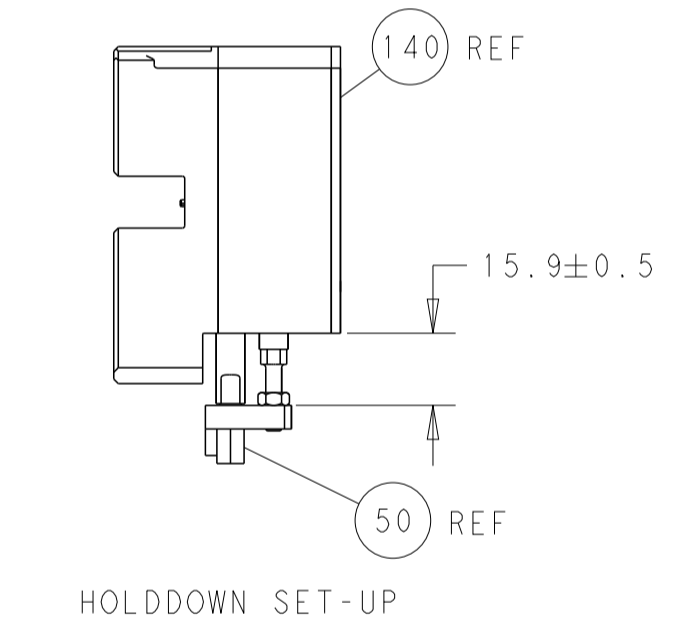
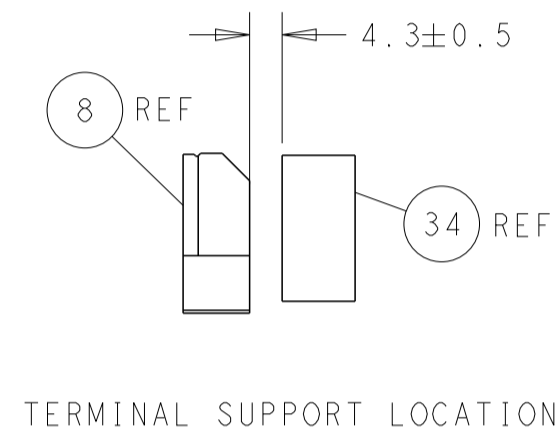
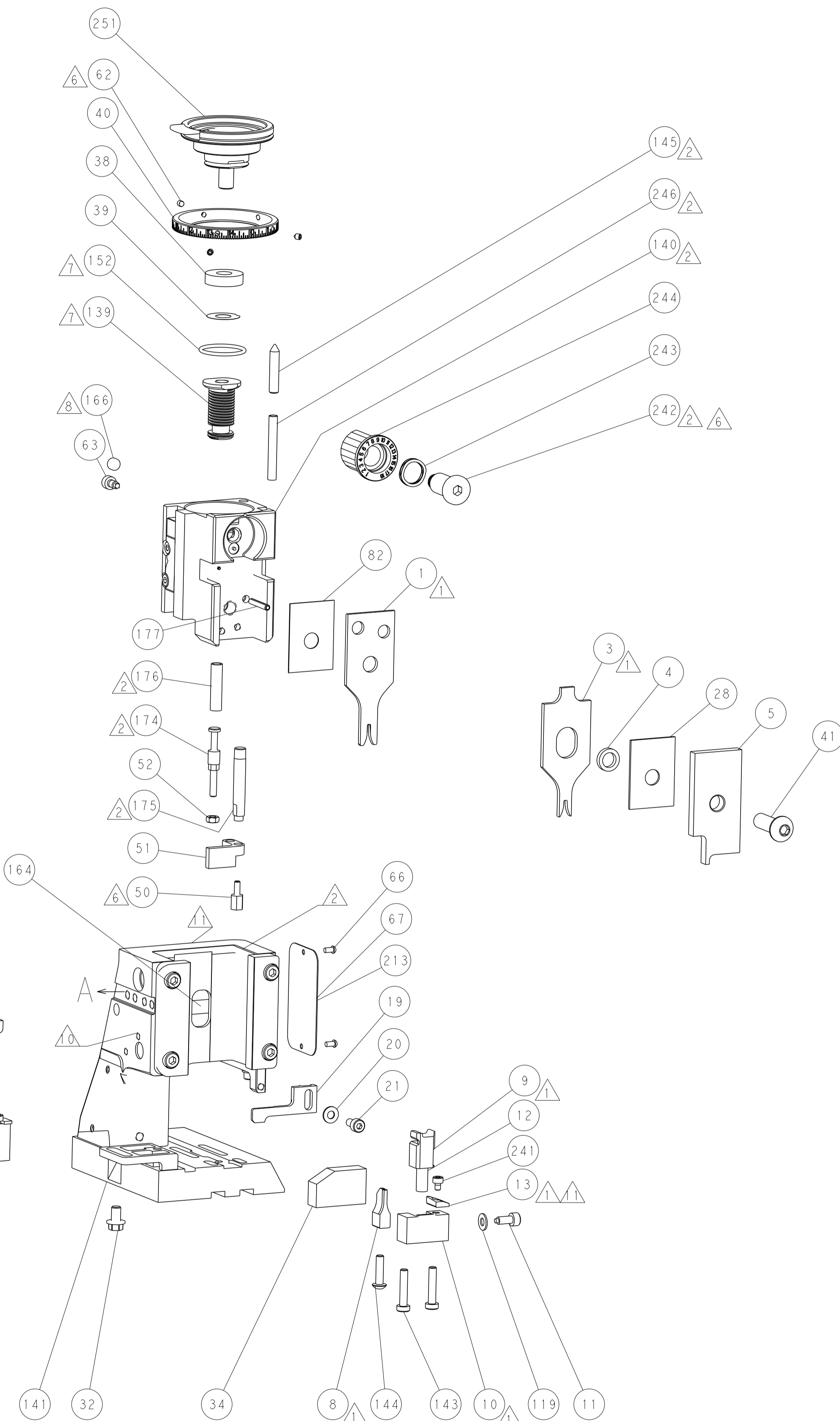
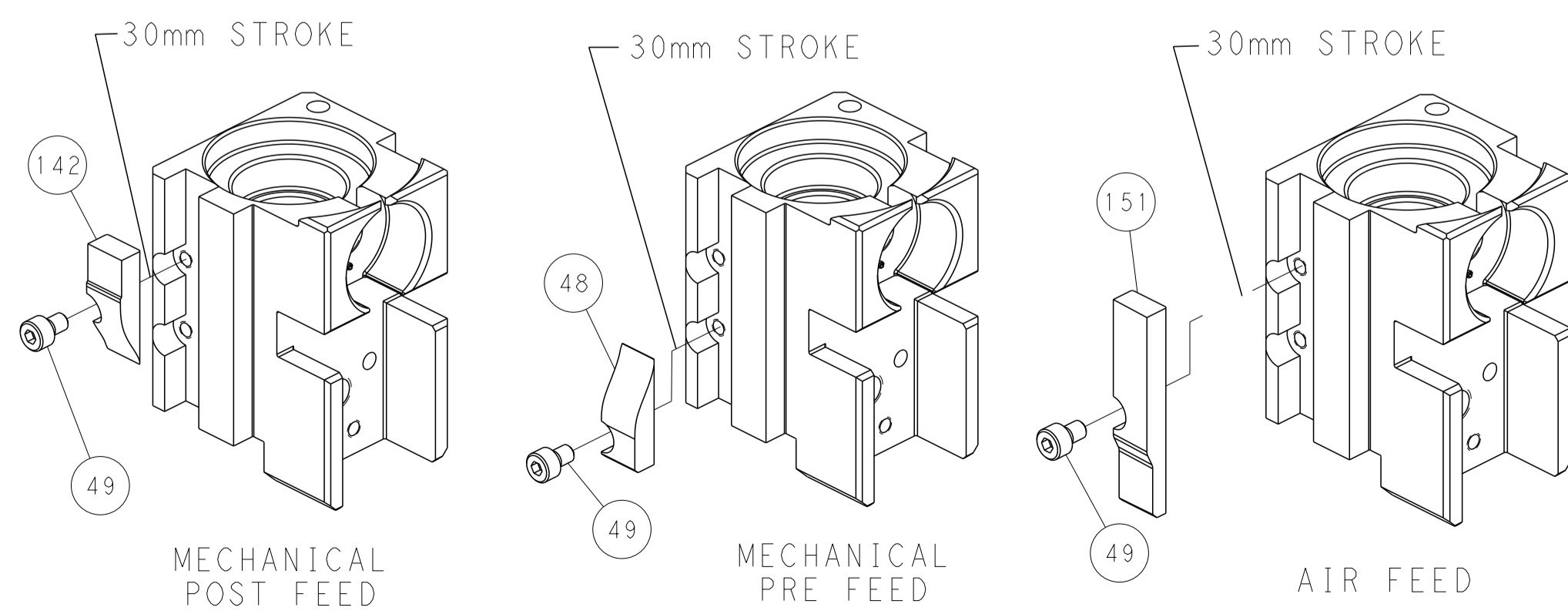
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: HOFFNER 30AUG2012		TE Connectivity	
mm	0 PLC	±		CHK: T. ELBIN 31AUG2012	Harrisburg, PA 17105-3608		
	1 PLC	±		APVD: T. ELBIN 31AUG2012	NAME: Ocean Side Feed		
	2 PLC	±		PRODUCT SPEC	Applicator		
	3 PLC	±		APPLICATION SPEC	SIZE: CAGE CODE: DRAWING NO: RESTRICTED TO		
	4 PLC	±		ANGLES	A1 00779 ©=2151753		
MATERIAL:	FINISH:	WEIGHT:	SCALE: 1:2	SHEET 4 OF 4		REV C	